Appl. No. 10/690,498 Atty. Dkt.: 32128-187212

Amendment filed May 16, 2007

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listing of claims in the application.

Listing of Claims:

1-3. (Canceled)

4. (Currently Amended) The method of claim 30 process of Claim 1, wherein said

extruder is a twin screw extruder.

5. (Currently Amended) The method of claim 30 process of Claim 1, wherein the

temperature of the polymer in the extrusion die is achieved by heating the extrusion die externally.

6. (Currently Amended) The method of claim 30 process of Claim 1, wherein the

temperature of the polymer in the extrusion die is achieved by the induction of heat from the interior

of the extrusion die.

7. (Currently Amended) The method of claim 30 process of Claim 1, wherein the

temperature (°C) of the polymer in the extrusion die is at least 15% above the crosslinking

temperature (°C) of the polymer.

8. (Currently Amended) The method of claim 30 process of Claim 1, wherein the

temperature (°C) of the polymer in the extrusion die is not higher than 60% above the crosslinking

temperature (°C) of the polymer.

9. (Currently Amended) The method of claim 30 process of Claim 1, wherein the

temperature (°C) of the polymer before entering the extrusion die is not higher than 30% above the

crystallite melting point (°C) of the polymer.

10. (Currently Amended) The method of claim 30 process of Claim 1, wherein the

crosslinking temperature (°C) of the polymer is approximately 30% above the crystallite melting

point (°C) of the polymer.

-2-

Appl. No. 10/690,498 Atty. Dkt.: 32128-187212 Amendment filed May 16, 2007

11. (Currently Amended) The method of claim 30 process of Claim 1, wherein the crystallite melting point of the polymer is approximately 125-140° C.

12. (Currently Amended) The method of claim 30 process of Claim 11, wherein the crosslinking temperature of the polymer is approximately 165-185° C.

13. (Currently Amended) The method of claim 30 process of Claim 1, wherein the degree of crosslinking of the polymer on discharge from the extrusion die is above 60%.

14. (Canceled)

- 15. (Currently Amended) The method of claim 30 process of Claim 1, wherein the tube part is maintained at a temperature above the crosslinking temperature after discharge from the extrusion die.
- 16. (Currently Amended) The method of claim 30 process of Claim 1, wherein the tube part is cooled after crosslinking.
- 17. (Currently Amended) The method of claim 30 process of Claim 1, wherein [[the]] a melting pressure before entry to the extrusion die is between does not exceed approximately 700-1500 bar.

18-29. (Canceled)

30. (New) A method for extruding a peroxide crosslinked polymer tube, comprising: supplying a mixture to an extruder, the mixture comprising: a peroxide crosslinkable polymer, a crosslinking agent, and a stabilizing agent, wherein the peroxide crosslinkable polymer has a crystallite melting point and a crosslinking temperature;

heating the mixture in the extruder with an external heating unit to a temperature

Appl. No. 10/690,498 Atty. Dkt.: 32128-187212 Amendment filed May 16, 2007

above the crystallite melting point of the polymer but below the crosslinking temperature of the polymer;

controlling the temperature of the mixture in the extruder with the external heating unit and an internal cooling unit;

continuously feeding the mixture from the extruder to an extrusion die; and heating the mixture in the extrusion die above the crosslinking temperature of the polymer to effect at least a partial crosslinking of the polymer in the extrusion die.